

## Zortrax Resin FLEXIBLE

Flexible, epoxy based resin which is high impact resistant. Offers smooth surfaces, high level of detail, and sharp edges.

Mechanical Properties	Metric	Imperial	Test Method
Tensile Strength	7.16 MPa	1040 psi	DIN EN ISO 527-1
Elongation at Break	19%	19%	DIN EN ISO 527-1
E-Modulus	39 MPa	5660 psi	DIN EN ISO 527-1

Other Properties	Metric	Imperial	Test Method
Viscosity	33 - 57 mPa·s	0.000689 - 0.00119 lbf·s/ft <sup>2</sup>	DIN EN ISO 2431
Shrinkage	2% +/- 1%	2% +/- 1%	ISO 2577
Shore Hardness (D)	60	60	ISO 7619-1

Compatible with	Layer Thickness Range		Available Colors
ZORTRAX Inkspire	0.025 mm	0.000984 in	 transparent yellow
	0.05 mm	0.00197 in	
	0.10 mm	0.00394 in	

The data presented in this document are intended for information and comparison purposes only. They should not be used for project specifications or its quality evaluation. The material's actual properties depend on the printing process conditions, the design structure and its purpose, test conditions, etc.

Product specifications are subject to change without notice.

Each user is responsible for complying with product safety standards, its intended use as well as the law and waste disposal (and recycling) rules for electrical and electronic equipment. Zortrax does not make any express or implied warranties, including but not limited to implied warranties of merchantability or fitness for a particular purpose.



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